



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4038-042
Job Sheet 202892



Part No: D4038-042

Job Qty: 1 pcs

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/22/19		0.00	0.25	Small Fab - 1		DAS Sign-off 58 NOV 06 2019 0.99
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	11/22/19		0.00	0.00	QC 5 - 10		DAS Sign-off 40 NOV 06 2019 9.99
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
121	Powdercoat - 1 White GI(A)-B4B	1 pcs	11/22/19		0.00	0.13	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		

Plex 11/5/19 10:04 AM Dart.lajeunesse.marie

				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
122	QC 3	1 pcs	11/22/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
					QC 3 - 61
					QC 3 - 81
130	Packaging 3-1 - Stock - B4B	1 ✓ pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B

DAS
NOV 08 2019 40
9-00

ST 5/0

Oscar

NOV 11 2019

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	✓	11/22/19	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 121 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 1:00 OVEN TEMPERATURE: 320°
 FINISH TIME: 1:30 - 11/21/86
 122 - (QC3- Inspect Part Finish)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

012779

9-03 NOV 11 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	511290
D4038-10	Block	1 pcs (1 ea)	110-Small Fab - 1	5112338
D4038-2	Angle, Fwd, RH	1 pcs (1 ea)	110-Small Fab - 1	5182350
D4038-6	Block	1 pcs (1 ea)	110-Small Fab - 1	5182321
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5211533
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5222680

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-14A	2	181	0
	D4038-10	1	3	0
	D4038-2	1	2	0
	D4038-6	1	3	0
	MS21042L3	2	2,614	0
	NAS1149D0363J	4	1,338	0

Part Specifications	
Specifications could not be found.	

Plex 11/5/19 10:04 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS																								
		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																		
Date :	Sequence #:	QTY Affected :		MRB (QSI042)																									
Description Work Order Deviation				Disposition																									
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>				Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY									
				Operator																									
				Manufacturing Process																									
				Equip/Tooling																									
Handling/Preservation																													
Material																													
Product Improvement																													
Process Improvement																													
Human Factors																													
Pressure/Forced ☐					Contamination ☐					Power Loss/Surge ☐																			
Bending ☐					Misaligned/off center ☐					Folio/Program ☐																			
Crushing ☐					BOM/Route ☐					Grain Direction ☐																			
Cracks ☐					Broken/Damage/Defect ☐					Weld ☐																			
Crimp/Kink/Ripple/Wave/Twist ☐					Incomplete/Unclear Instructions ☐					Wrong Stock Pulled ☐																			
Marks/Chatter ☐					Drill Holes ☐					Out of Sequence ☐																			
Mislabeled ☐					Fit/Function ☐					Off-set/Set-up ☐																			
Other/Details:																													
Completed By _____																													
Lead hand / Supervisor _____																													
QC / QA Coordinator _____																													